



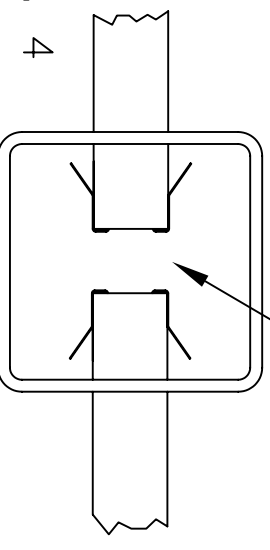
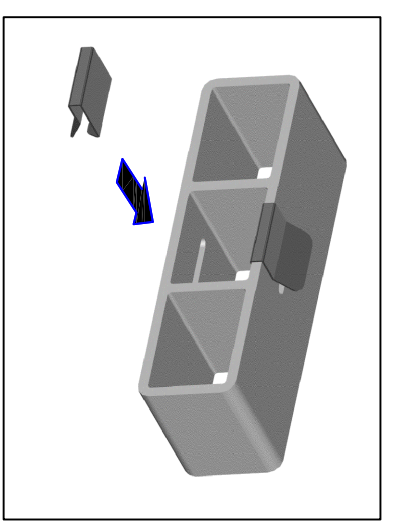
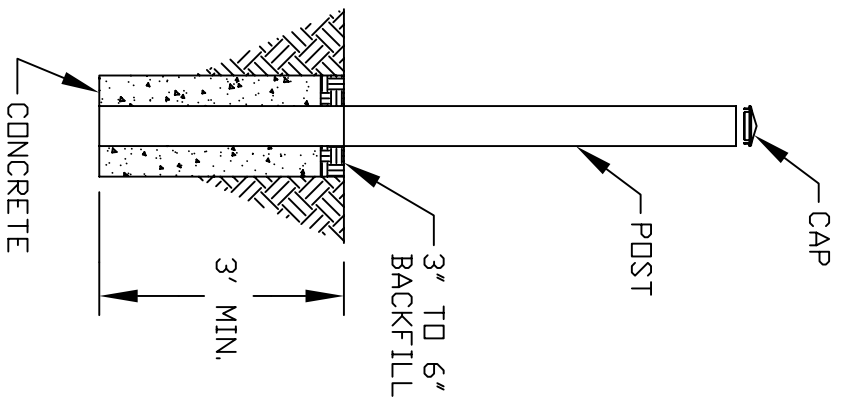
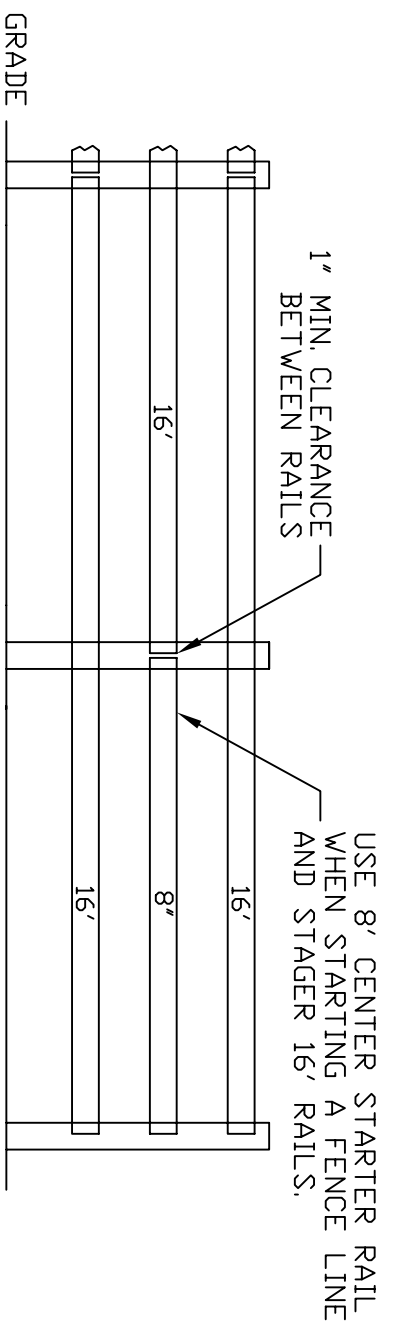
Thank you for purchasing your Windsor Fence™. Before starting your installation, make sure to check local code and permit requirements. Also contact your local utilities company to check for underground utilities, such as electrical, plumbing or cable.

Tools required are as follows:

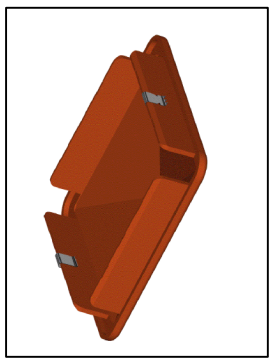
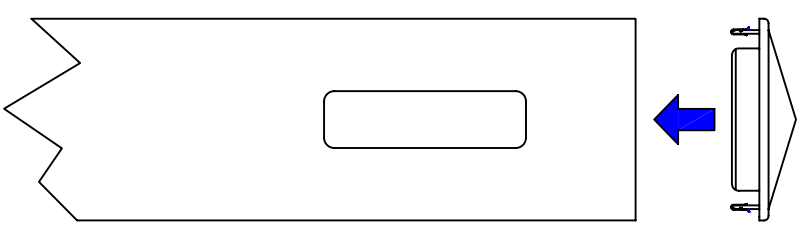
- |                                 |                           |
|---------------------------------|---------------------------|
| 1. 4 ft level                   | 6. Shovel                 |
| 2. Post level                   | 7. Post digger            |
| 3. Mallet or hammer             | 8. Marking paint or chalk |
| 4. Philips & common screwdriver | 9. Saw                    |
| 5. Pliers                       | 10. Measuring tape        |

## INSTALLING YOUR WINDSOR FENCE

1. Start by laying out your fence with stakes and string, keeping the string as low to the ground as possible without distorting the straight line. (Avoid tall grass and weeds)
2. Mark your post locations making sure **ALL** posts are on 8 ft centers. This is critical for proper fence assembly. Hole diameter should be 9" or 12" in diameter and depth depends on code, soil type and finished fence height. Posts need to be **PLUMB** and **SQUARE** to each other for proper installation.
3. Dig post holes- Remove string without moving stakes. Using auger or post hole digger, dig down to proper depth while staying as plumb as possible. Repeat for every post location. Re-run string on original stakes 8" to 12" from highest point of ground.
4. Set up all posts as you would a typical wooden fence, placing dirt, gravel, or concrete (preferably) around outside of post. Make sure all posts are **PLUMB** to ensure proper installation. Make sure proper post is in hole (Diagram 6).
5. Windsor Fence™ recommends all posts be set in concrete. Concrete should come up to 3" to 6" above ground level. Work concrete into hole by shaking post. Plumb and square posts then fill rest of hole with dirt. Let post sit for at least 24 hrs before installing rails.
6. Clean concrete off posts with water.
7. Run rails in a staggered pattern, using a 16' top and bottom rail, and an 8' middle rail pictured in diagram 2. Leave a 1" minimum breathing space between rail ends for expansion. Do not butt rail ends together. Use rail locking clips to secure rails to post
8. Install Caps.



RAILS INSTALLED IN POST WITH LOCKING CLIPS



ATTACH TWO CAP CLIPS OPPOSITE EACH OTHER WITH THREE TOOTH LEG FACING OUTWARD TO ENGAGE POST. PLACE CAP ON TOP OF POST AND TAP CAP DOWN UNTIL FLUSH WITH TOP OF POST.